

Work Order ID 144008

Tuesday, March 29, 2016 3:20:09 PM

144008

Page 1

Ship April 15th

Item ID: D412-738-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aircraft Disabling Device

Stop

NS2

Start Date: 4/1/2016 Start Qty: 100

1

Cust Item ID:

Required Date: 4/15/2016 Req'd Qty: 100

1

Customer:

Reference:

Approvals: Process Plan: mf

Date: 16-3-29 Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00	DAS	6					
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-738-011	CHG002							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 16-04-14

APR 15 2016

2

DAS
6
9-89

DAS
28
9-89

APR 14 2016

X2

DAS
27
9-89

APR 15 2016

Work Order ID 144008

144008

Page 2

Tuesday, March 29, 2016 3:20:09 PM

Item ID: D412-738-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aircraft Disabling Device
 Start Date: 4/1/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/15/2016 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____ Ensure that keys are attached to D3368-041 and D3393-041 D3368-041 Key Numbers D3393-041 Key Numbers								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

X2 DAS 27 9-89
 APR 15 2016

APR 15 2016
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 dm 16/04/15
 MWS
 APR 15 2016

CLBOK fg 121

Tuesday, March 29, 2016 3:20:07 PM

144008

D412-738-011

Start Date: 4/1/2016

Required Date: 4/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D Removed Manufacturing 06-03-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3368-041		Manufactured	No			120	Each	3.0000	1	12			
D3368-041 Tail Rotor Pedal Lock													DAS 6 9-89 DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
					134397	2							
				ST496		1							
					134209	1							
D3393-041		Manufactured	No			110	Each	0.0000	1	12			
D3393-041 Battery Lock													DAS 6 9-89 DAS 28 9-89